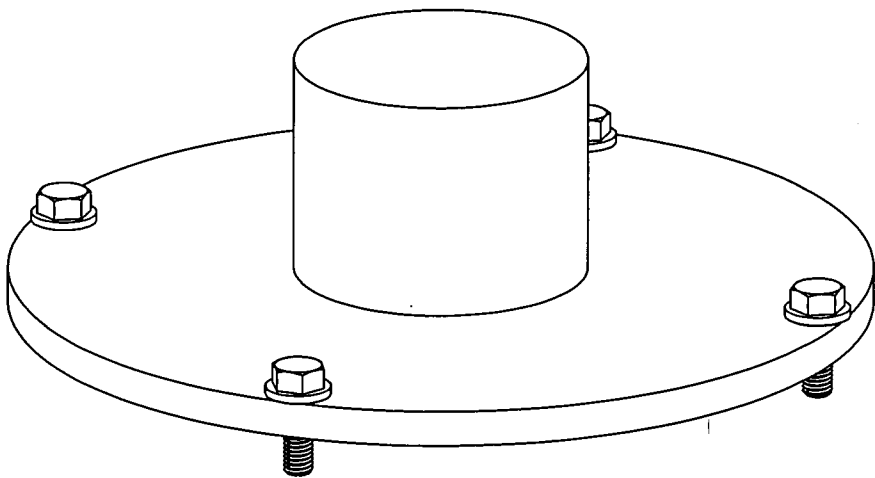
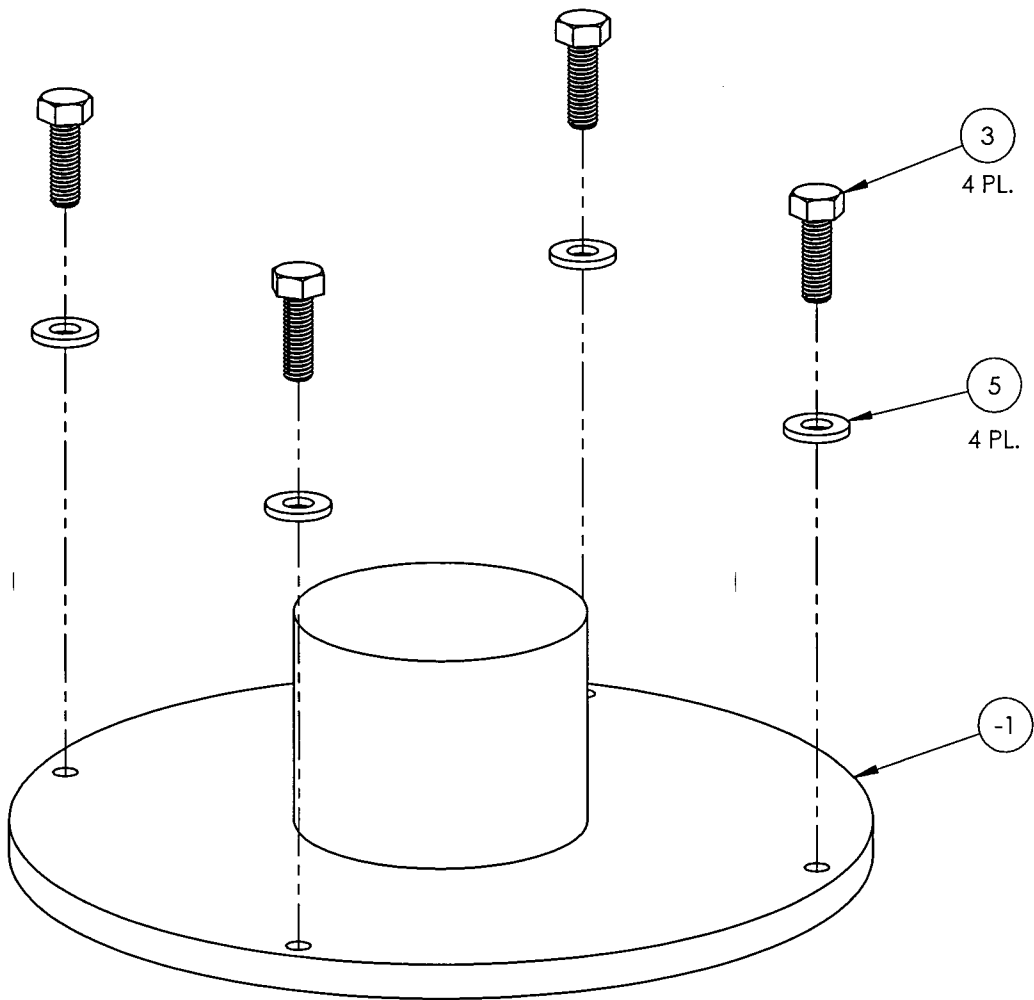


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBEM631V3025101-1	COVER	2
3	4	McMaster#99602A615	NYLON HEX HEAD SCREW M8 x 1.25mm x 25mm LG.	-
5	4	McMaster#95610A580	NYLON PLASTIC WASHER M8	-

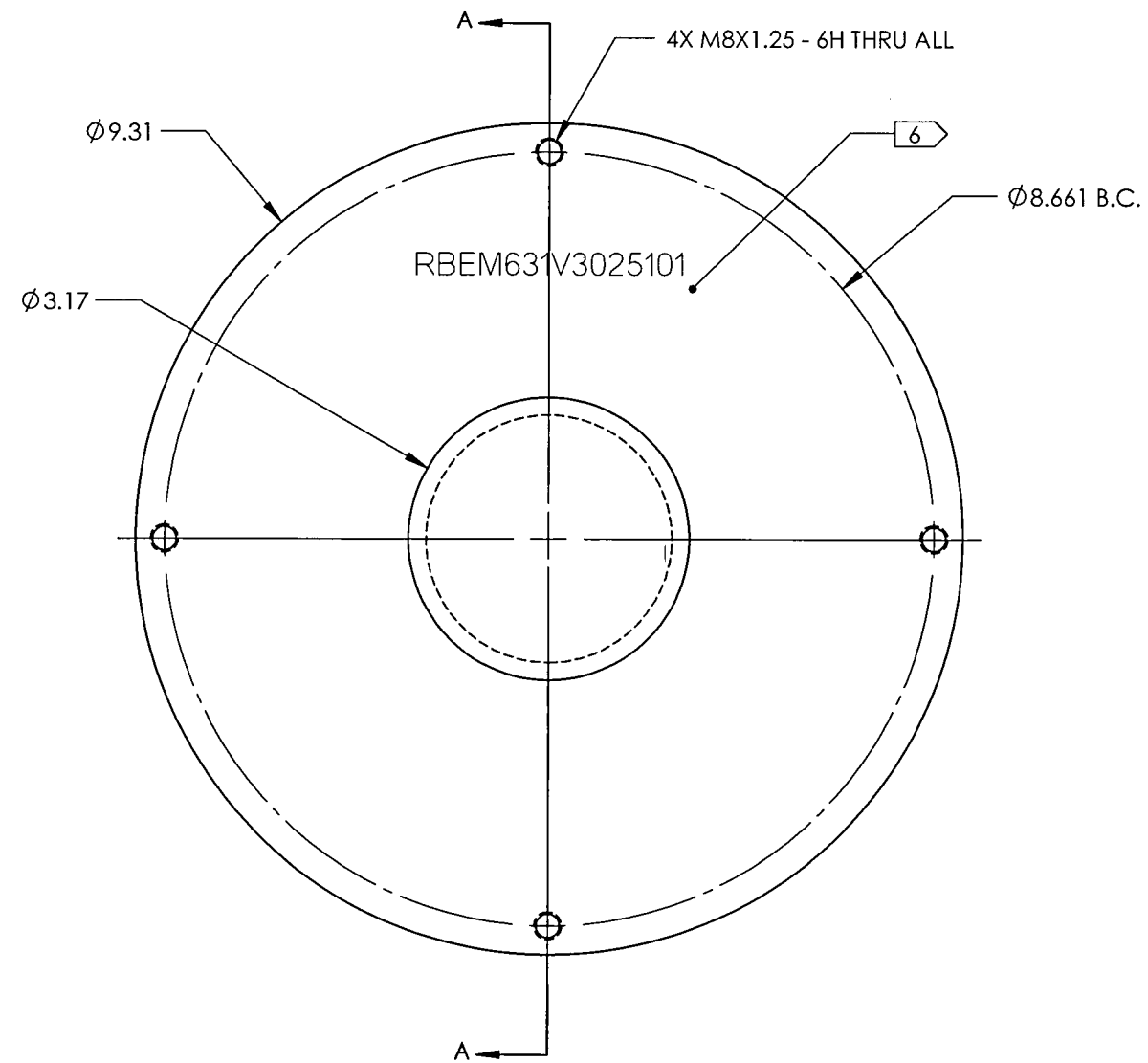
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASE FOR PRODUCTION	-	5/26/2016	DPD	JAG
B	LASER ENGRAVE CHANGE TO MACHINE ENGRAVE, TEMPLATE UPDATED AS PER HAWKESBURY STANDARDS	17-689	17.10.02	VM	WM



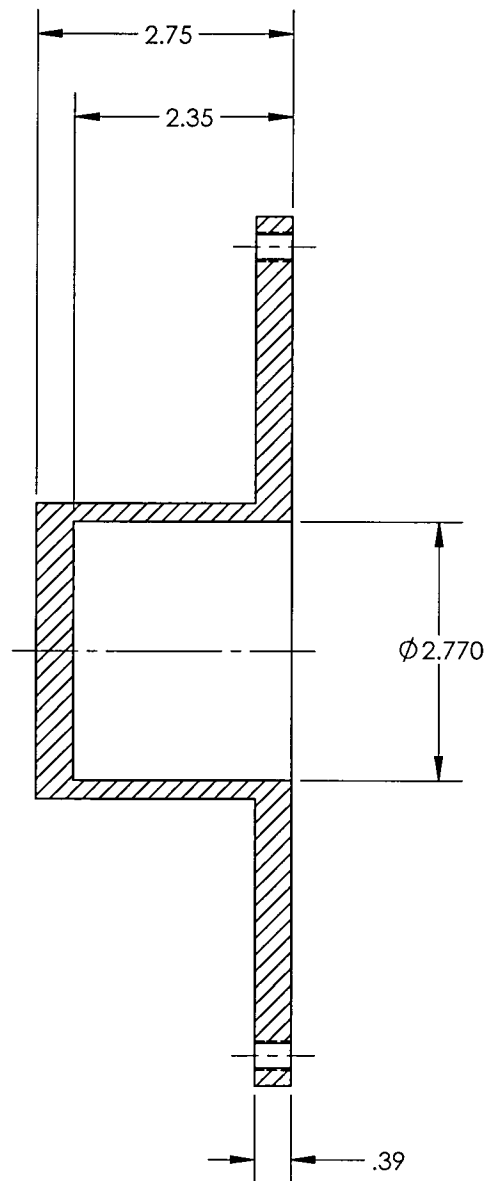
**RBEM631V3025101 ENGINE TORQUE TUBE PROTECTION**

- NOTES:**
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) REF. AIRBUS T/N: M631V3025101

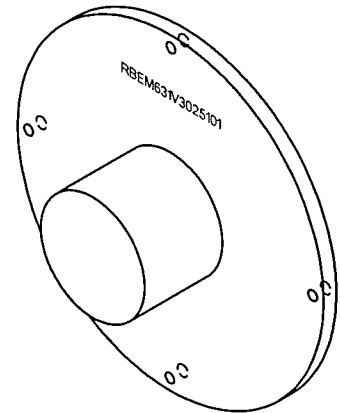
<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada		
TITLE <b>ENGINE TORQUE TUBE PROTECTION</b>		
DWG NO. <b>RBEM631V3025101</b>	REV <b>B</b>	
DESIGN BY: VM 10/2/2017	<div><div>.XXX ± .005 FRACTIONS ± 1/8</div><div>.XX ± .01 ANGLES ± 5°</div><div>.X ± .1 SURFACES = 125</div><div>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</div><div>2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div><div>3. DIMENSIONAL LIMITS APPLY AFTER PLATING</div></div>	
DRAWN BY: VM 10/02/2017		
CHECKED: SAC 10/02/2017		
MFG. APPR: DP 10/04/2017		
APPROVED: VM 10/05/2017		
DATE: 10/2/2017		
SCALE: NTS	WEIGHT:	SHEET 1 OF 2
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RBEM631V3025101-1 COVER



SECTION A-A



- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N AND FILL WITH BLACK PAINT

<b>DART</b> AEROSPACE			
Hawkesbury, Ontario, Canada			
TITLE <b>COVER</b>			
DWG NO. <b>RBEM631V3025101-1</b>			REV <b>B</b>
DESIGN BY:	VM 10/2/2017	.XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 10/02/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 10/02/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 10/05/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/2/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	1.573 LBS
		SHEET 2 OF 2	
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